

Maguire Iron Company LLC

METALS, MANUFACTURE, & FINISHES

Examples of completed articles shown on opposite page →

DB Dull Black Malleable Iron

Manufactured from the best malleable iron, trimmed by grinding and filing before components are hand-forged together. Where required, individual pieces are drilled and tapped. The articles are then treated with a rust deterrent before application of a specially-formulated, long-lasting metal paint. Moving parts are then tested and adjusted by hand to ensure free operation.

AB Armor Bright

Made from completed DB articles. Most of the black finish is stripped off and the metal polished. Rust deterrent is reapplied, followed by a three-component, weather-resistant polyurethane coating.

BRS Solid Brass

Manufactured from brass by the same method as malleable iron. Coated with weather-resistant clear acrylic enamel. Brass articles may be finished as Oil-Rubbed or Dark BRS instead of a bright polished brass finish.

BNZ Solid Bronze

Same manufacturing method and coating as Solid Brass. Bronze articles may be finished as Oil-Rubbed or Dark BNZ instead of a bright polished bronze finish.

RST Rust

Black finish and rust deterrent are stripped from the article, then natural rust is generated on iron surfaces or natural rust powder is bonded to other metals. Finally, article is coated with a special oil which first penetrates then solidifies to protect the finish.

RAW Raw Finish

Made from completed DB articles. All of the black finish is stripped off and the bare malleable iron left unprotected. This finish is usually requested to prepare an article for plating.

Other Abbreviations Used in this Catalogue:

AB	Armour Bright finish	NRP	Non-Removable Pins (Butt Hinges)
AP	As Pictured	OP	Opposite from Pictured
AS	As Shown	P	Privacy
LH	Left Hand	RH	Right Hand
NK	No Keyhole	WK	With Keyhole